



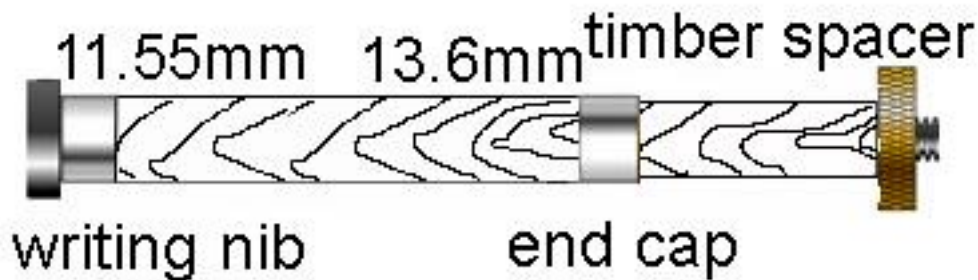
TIMBERBITS

HELPING YOU CREATE WITH WOOD

Polaris Pen

Drill Bit required – 9.5mm

Bushings required – Bushings - Polaris (Code: A0021)



Turning Diameters

Turn the pen blank down to 11.55mm on the writing nib end and 13.6mm on the end cap end.

Assembly

Layout the parts as shown below.

1. Press the coupler onto the writing nib end of the barrel (11.55mm diameter).
2. Insert the clip onto the mechanism coupler and press into the brass tube.
3. Press the Mechanism onto the Mechanism coupler. Stop pressing when the overall assembly is 3 ¾" long.
4. Slide the refill into the pen from the writing end and screw in the writing tip.
5. Press the cap over the exposed end of the mechanism to complete the pen.

